

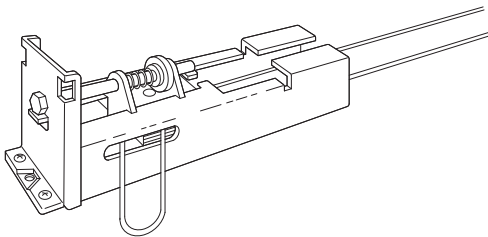
Method of Assembly

For trouble-free assembling, please follow the steps below.

When assembling tracks after fitting them on the site (e.g. when joining two tracks), be sure to install those two tracks after taking ① and Step ②.

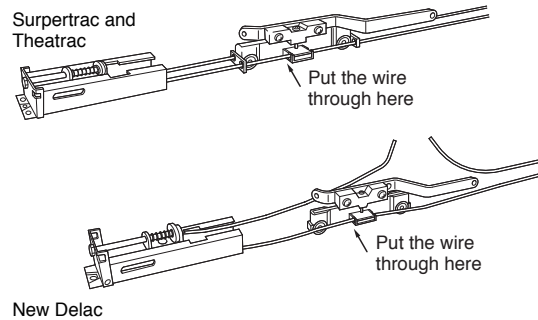
When viewed from room the side, the motor should come on the right.
Put the Limit Switch on the front (room) side of a track.

- ① Put the wire through the Adjuster.

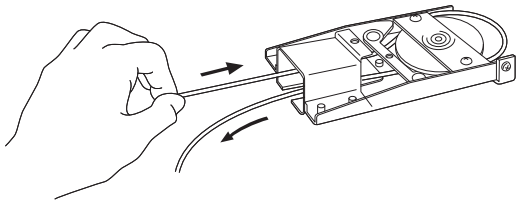


Wire length: (finished length + 300 mm/12") x 2

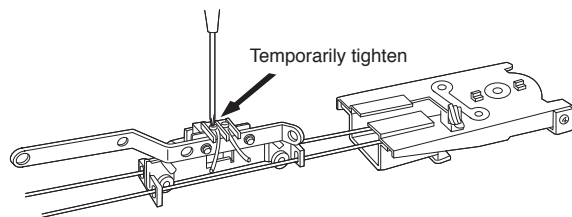
- ② Put the Master Roller Left on the front side wire and insert it into the track while leaving the wire loose. Then insert the Adjuster and fix it in place.



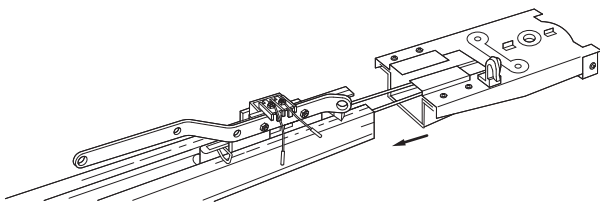
- ③ Put the wire through the Pulley Set.



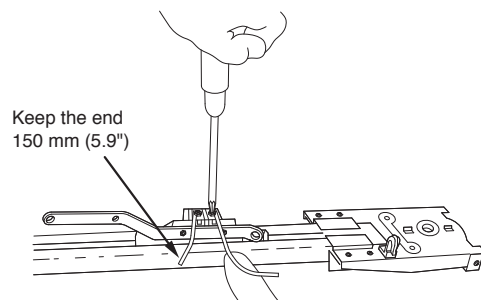
- ④ Put one end of the wire from the Adjuster and the other end from the Pulley Set on the Master Roller Right. Then, tighten the setscrew temporarily.



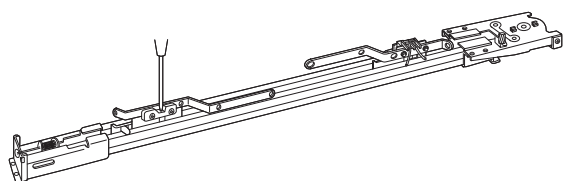
- ⑤ Insert the Master Roller Right in the track, and fix the Pulley Set.



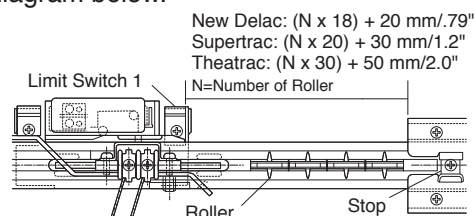
- ⑥ Loosen the setscrew on the right side of the Master Roller Right, and fix the wire between the plate and the body. Do the same with the setscrew on the left side.



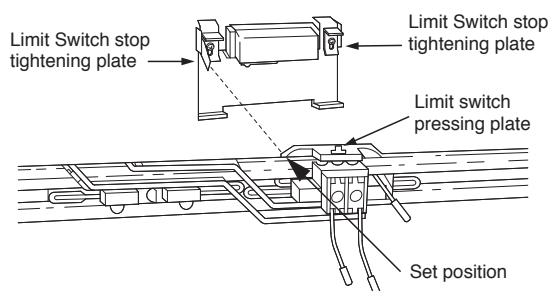
- ⑦ Move the Master Rollers—Right and Left—to both ends of the track and fix the setscrew of the Master Roller Left.



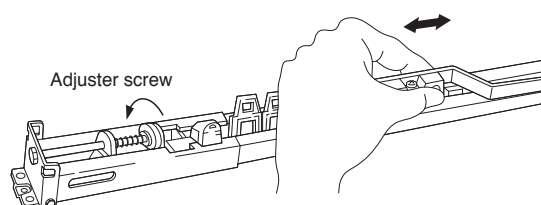
- ⑧ Insert the same number of rollers both to the left and to the right ends and fix the ends with the End Stop. Then, move the Master Roller Right from the edge of the Pulley Set to the place where a drapery stack-off comes. Set the Limit Switch 1 (OPEN-STOP) as shown in the diagram below.



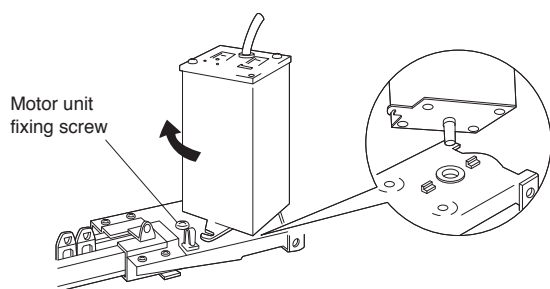
- ⑨ With the Master Roller Left and Right closed, set the Limit Switch 2 (CLOSE-STOP) on the set position.



- ⑩ Turn the adjuster screw in the direction of the arrow, and give tension.



- ⑪ Fix the Powerful body after fitting its shaft into a Pulley hole. And hook the chain of the motor to the Pulley Set.



- ⑫ Put the cord from the motor to the Limit Switch beneath the brackets.

